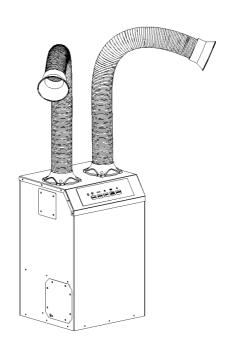


Source Capture® Air Purification System

HA-SCP-G6



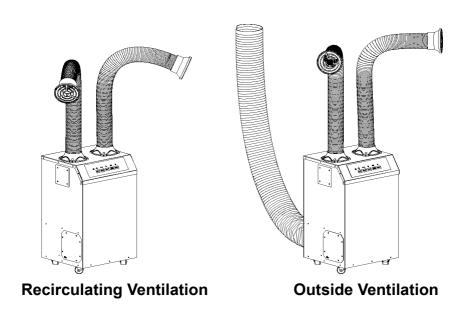
Healthy Air Inc. 800-259-2535 www.HealthyAir.com

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HealthyAir® Source Capture® Air Purification System HA-SCP-G6



Filter Model No. HA-IFM-1111



www.HealthyAir.com





WARNING

Unplug the power cord before servicing or replacing filters. Failure to do so could result in serious personal injury and death.

I. Important Safety Instructions

Read the Owner's Manual and Important Safety Instructions carefully. Failure to follow these instructions could cause a malfunction of the unit.

It is advised that a surge protector device with a minimum rating of 1,000 Joules is used to protect the HealthyAir® unit from damage by AC power transients or lightening surges.

To reduce the risk of electric shock, fires, and/or injury:

- Do not use the unit in wet or damp locations
- · Do not use outdoors
- Do not use at ambient temperature of above 95°F/35°C
- Do not use fabrics or other material to cover the inlet and outlet of the unit
- Do not allow children to operate or play with the unit

For safety reasons and to prevent electric shock, unplug the power cord from the electric outlet socket under the following conditions:

- When not in use for a long period of time
- When cleaning, servicing, moving, or replacing filters

To prevent electric shock, do not dismantle, repair or modify this product. Maintenance and cleaning instructions should be followed exactly as directed in this manual. In case of malfunction, please contact an authorized distributor or Healthy Air Inc. for service instructions.

To reduce the risk of electric shock, the equipment has a grounding type plug that has a third (grounding) pin. This plug will only fit into a grounding type power outlet. If the plug does not fit into the outlet, contact qualified personnel to install the proper outlet. Do not alter the plug in any way.

To reduce the risk of electric shock, do not pull the cord to remove the plug from its outlets. Protect the cord against heat, oil and sharp objects. Do not run any appliance over the cord. Do not pull or carry by the cord, use cord as a handle, close a door on the cord, or pull cord around sharp edges or corners.

II. Technical Specifications

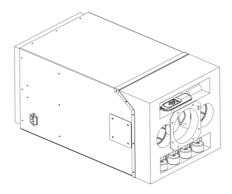
Visit www.HealthyAir.com and select Specifications from the menu bar to download detailed Specification Sheet, with complete product dimensions and air flow rate information.

Model Number	HA-SCP-G6-W/B/G
Rated Voltage	120V/60HZ
Power Consumption	200W
Weight	40 lbs. (18 kg)
Base Dimensions	14x12x24 in. (350×310×615 mm)
Hose Length (Standard)	48 in (122 cm)
Air Flow Total Air Flow/Inlet (Avg.)	205 cfm (350 m³/h) 103 cfm (175 m³/h)
Sound Level	52 dB

III. Packaging Reference

The Source Capture® Air Purification System is shipped in two (2) cartons, as follows:

Carton 1: (1) Air Purification Unit, (1) Integrated Filter Module, (4) Wheel Casters, (2) Inlet Flange, (1) Outlet Flange, (1) Acoustic Mat, (1) Remote Control, (1) Power Cord, (1) Screwdriver



<u>Carton 2</u>: (2) Extraction Hose w/ Hood, (2) LED Grille + LED Cable + LED Bulb (Optional)

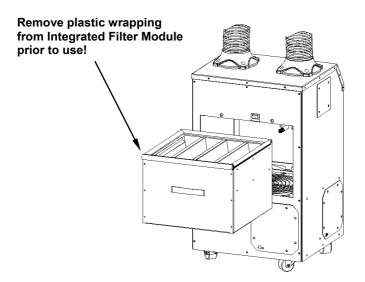


IV. Unpacking Notice

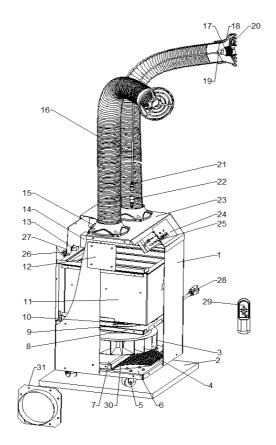


Before operating the machine, do the following:

- 1. Open the Access Door (Refer to Section 8.2)
- 2. Remove the Integrated Filter Module (HA-IFM-1111)
- 3. Remove the plastic wrapping from the filter!
- 4. Re-install the Integrated Filter Module
- 5. Replace and secure the Access Door



V. Component Reference



- 1. Outer Frame
- 2. Acoustic Mat
- 3. Blower/Motor
- 4. Metal Screen
- 5. Caster Wheels
- 6.BasePlate
- 7. Motor Mount Plate
- 8. Baffle Plate
- 9. Guide Ring
- 10. Safety Screen

- 11. Integrated Filter Module
- 12.Inlet Port
- 13. Safety Switch
- 14. Capacitor
- 15. PCB Board
- 16. Extraction Hose
- 17. LED Bulb (Option)
- 18.Hood
- 19. G4 Mount (Option)
- 20. LED Grille (Option)

- 21. LED Cable Plug (Option)
- 22. LED Cable Socket
- 23. Top Cover
- 24. Control Panel Display
- 25. Control Display Board
- 26. Thumb Screw
- 27.Access Door
- 28. Power Cord
- 29. Remote Control
- 30. Base Blank-Off Plate
- 31. Outlet Flange

5.1 Outside Ventilation Configuration

The HealthyAir® HA-SCP-G6 may be configured for Outside Ventilation, to connect the outlet to ducting to exhaust filtered air out of the facility.

For Recirculating Ventilation use, in which filtered air is discharged from the bottom of the unit and recirculated back into the facility skip Section 5.1 and refer to the installation instructions in Section 5.2.

For Outside Ventilation configuration, the unit comes with one (1) Outlet Flange and one (1) Base Blank-Off Plate, as shown in Fig. 1.

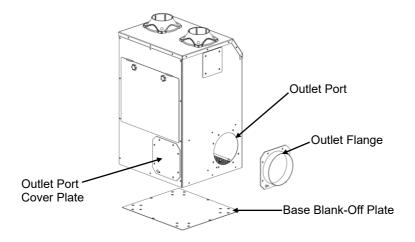


Fig. (1) –Outside Ventilation Configuration

The HealthyAir® HA-SCP-G6 unit has two Outside Vent Outlet Ports, one located on the back panel, and one located on the side panel, as shown in Fig. 2. Each Outlet Port is equipped with an Outlet Port Cover Plate.

Either Outlet Port may be used for outside venting, depending on which configuration is more suitable for connection to exhaust ducting.

5.1 Outside Ventilation Configuration

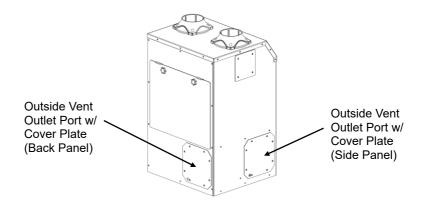


Fig. (2) – Outside Vent Outlet Ports

- 5.1.1 Remove the (16) Mounting Screws that are preinstalled on the Base Plate.
- 5.1.2 Position the Base Blank-Off Plate over the Base Plate.
- 5.1.3 Ensure that the bolt pattern for the Caster Wheels on the Base Blank-Off Plate aligns with the bolt pattern on the Base Plate.
- 5.1.4 Reinstall the (16) Mounting Screws to secure Base Blank-Off Plate.

Note, for outside ventilation application the unit may also be setup with the Caster Wheels installed on the Base Blank-Off Plate.

In this case, position the Base Blank-Off Plate, place the Caster Wheels over the plate and reinstall the Mounting Screws to secure the Blank-Off Plate and Wheels.

5.1 Outside Ventilation Configuration

- 5.1.5 Determine which Outlet Port (back panel or side panel) will be used for connection to exhaust ducting, and then remove the Outlet Port Cover Plate to open the Outlet Port.
- 5.1.6 Install the Outlet Flange on the Outlet Port, as shown in Fig.3.
- 5.1.7 Connect a 5" diameter Exhaust Duct or Pipe (not supplied) to the Outlet Flange and ensure that the connection is secure with an airtight seal.
- 5.1.8 Run the Exhaust Duct/Pipe out of the facility per applicable mechanical codes.

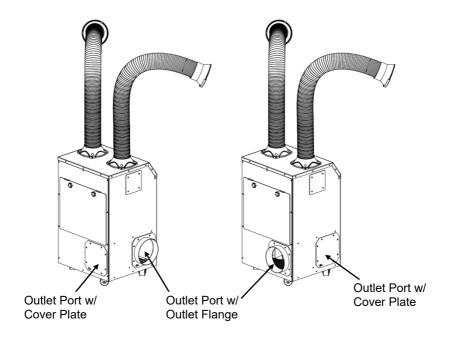


Fig. (3) – Outlet Flange Installation

5.2 Recirculating Ventilation Configuration

When the unit is setup for Recirculating Ventilation, particles and fumes are collected and filtered by the unit and purified air is discharged from the bottom of the unit and recirculated within the facility.

- 5.2.1 Place the unit on its side on a flat surface, as shown in Fig. 4.
- 5.2.2 Locate the four (4) Caster Wheels and the screwdriver that are provided in Carton 1.
- 5.2.3 Unscrew and remove the Mounting Screws that are pre-mounted on the Base Plate, on the bottom of the unit. There are four (4) screws per wheel, for a total of sixteen (16) Mounting Screws.
- 5.2.4 Align the bolt holes of the Caster Wheels with the bolt holes on the Base Plate and use four (4) Mounting Screws to secure each Caster Wheel to the Base Plate.

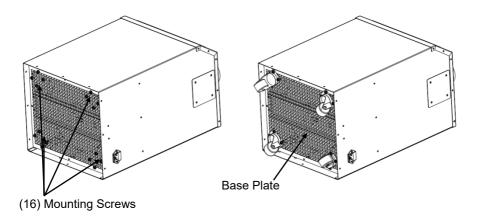


Fig. (4) – Caster Wheel Installation

5.3 Inlet Port Configuration

The HA-SCP-G6 unit has a total of (4) Inlet Ports, with (2) Inlet Ports located on the top, (1) Inlet Port located on the left side, and (1) Inlet Port located on the right side of the unit, as shown in Fig. 5.

The unit comes with (2) Inlet Flange installed on the top port and (2) Inlet Port Cover Plate installed on the left and right side port, respectively, as shown in Fig. 5.

If the default configuration, with use of the (2) Inlet Ports on top, is preferred, then skip the following instructions and proceed to Section 5.4 to install the Extraction Hose.

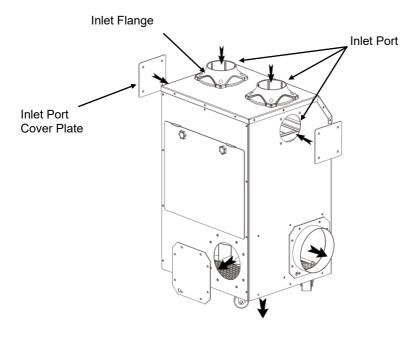


Fig. (5) - Inlet Ports w/ Inlet Flange and Cover Plates

5.3 Inlet Port Configuration

Depending on the arrangement and location of the workstations that are being served by the unit, use of the side Inlet Ports may be preferable.

- 5.3.1 To make use of the Inlet Port on the left and/or right side of the unit, remove the Inlet Port Cover Plate by unscrewing the (4) screws, as shown in Fig. 5.
- 5.3.2 Remove the Inlet Flange by unscrewing the (4) screws at the corner.
- 5.3.3 Position the Inlet Flange on the side Inlet Port, align the bolt pattern, and secure the flange to the unit by screwing in the (4) screws.
- 5.3.4 Position the Inlet Port Cover Plate on the Inlet Port on top of the unit, align the bolt pattern, and secure the Cover Plate by screwing in the (4) screws.

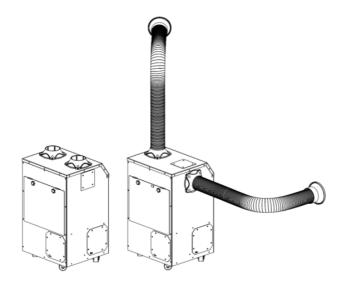


Fig. (6) – Inlet Tube Installation

5.4 Extraction Hose Installation

The Extraction Hose is semi self-supporting and constructed of interlocking bands that enable its length and shape to be adjusted.

Note that, the Extraction Hose will unravel if it is lengthened or bent past its tolerance point.

5.4.1 Install the Extraction Hose on the unit by sliding the end of the Extraction Hose into the Inlet Flange, as shown in Fig. 7.

Note: If the diameter of the Extraction Hose needs to be adjusted for a tight fit, twist the end of the hose counterclockwise to increase the diameter and/or twist the end of the hose clockwise to decrease the diameter.

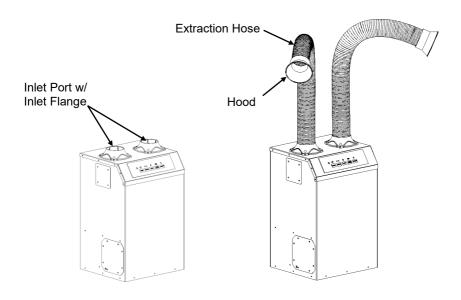


Fig. (7) – Extraction Hose Installation

5.4 Extraction Hose Installation

5.4.2 If the side ports are being used, install the Extraction Hose on the unit by sliding the end of the Extraction Hose into the Inlet Flange, as shown in Fig. 8.

If the diameter of the Extraction Hose needs to be increased, twist the end of the hose counterclockwise. If the diameter needs to be decreased, twist the end of the hose clockwise.

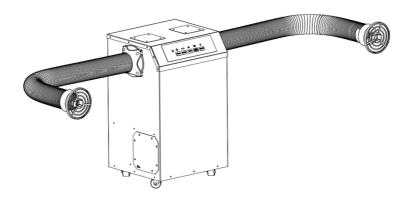


Fig. (8) – Extraction Hose Installation

5.5 Install LED Lighting (Optional)

The LED lighting system is an optional feature. To add this feature, visit www.HealthyAir.com and select LED Lighting from Accessories menu.

- 5.5.1 Mount the LED Light Bulb on the Grille, by inserting the lip of the bulb into the 4-piece cylinder located in the center of the Grille.
- 5.5.2 Connect the LED Cable to the LED Light Bulb, by sliding the two (2) prongs of the bulb into the G4 Bulb Mount.
- 5.5.3 Pass the LED Cable through the Hood and length of the Hose.
- 5.5.4 Connect the Grille to the Hood by snapping it onto the rim of the Hood
- 5.5.5 Connect the LED Cable Plug to the LED Cable Socket of the LED Cable that is fixed to the edge of the Inlet Port.

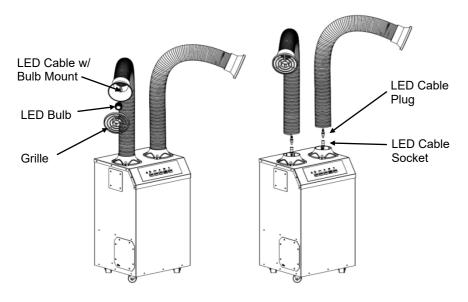


Fig. (9) – LED Light Installation

5.6 Install Pop-Up Source Capture Vent (Optional)

Visit www.HealthyAir.comto download the manual with complete installation instructions for the HealthyAir® Source Capture® "Pop-Up" Vent.

The HealthyAir® Source Capture® "Pop-Up" Vent provides an alternative to the use of extraction arms for source capture at the point of chemical application. The Single-Inlet provides source capture for a single station, and the Dual Inlet Pop-Up Vent serves two stations that are adjacent to one another.

The Pop-Up unit is designed to be installed in a table or work surface and integrated with the HealthyAir® Source Capture Air Purification System, as shown in Fig. 10.

The innovative design of this patented product enables the 8"x6" inlet vent to "Pop-up" when the system is in use. When inactive, the vent may be "Pushed-down" to hide it from view. The result is a system that offers increased collection efficiency, optimized airflow, aesthetically appealing design and simplicity of use.

Note that, the HealthyAir® Air Purification System can either be set to exhaust in the room, as a Recirculating Ventilation system, or exhaust to outside, as an Outside Ventilation system, and unit can either be located near the table or positioned in a remote location.

- 5.6.1 Install the Source Capture® Vent in the table or work surface in accordance with the complete instructions provided in the HealthyAir® Source Capture® "Pop-Up" Vent (download from www.HealthyAir.com)
- 5.6.2 Duct the outlet of the Source Capture® Vent to the inlet of the HealthyAir® Air Purification System. Refer to Fig. 4 for an example of the setup for Recirculating Ventilation and Refer to Fig. 11 for an example of the setup for Outside Ventilation.

5.6 Install Pop-Up Source Capture Vent (Optional)

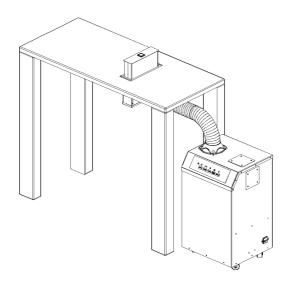


Fig. (10) – Pop-Up Vent Integration for Recirculating Ventilation

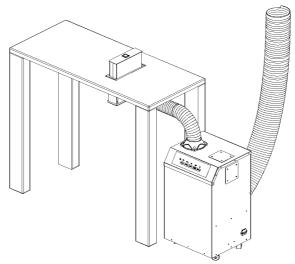


Fig. (11) – Pop-Up Vent Integration for Outside Ventilation

VI. Operation Guidelines

6.1 Source Capture System Positioning

Place the Source Capture System in the desired location and adjust the Extraction Hose to position the Hood approximately 6"-12" from the source of the particulate and fume generation.

If the unit is configured for recirculating ventilation, place the Acoustic Mat below the unit to dampen the sound. The Acoustic Mat is not needed if the unit is configured for outside ventilation.

6.2 Source Capture System Activation

- 6.2.1 Plug the Power Cord into the Power Socket, located on the bottom of the side panel of the unit. Then plug the other end of the cord into a surge protector that is plugged into an electrical outlet. Once plugged in, the Power indicator light [$^{\circ}$] will turn on and display a red light.
- 6.2.2 Activate the unit by pressing the Power button located on the Control Panel, shown in Fig. 12, or on the Remote Control.

 Once the unit is powered, the motor will start with the Fan Speed set to the Mid-Speed.

6.3 Source Capture System Controls

Each of the respective control elements shown on the Control Panel Display in Fig. 12 work as follows:

- SPEED button, on the Control Panel and Remote Control, adjusts
 the volume of airflow being taken in through the hood. Airflow
 speed can be adjusted to one of three settings: Low Mid High
 Speed.
- eHEPA button, on the Control Panel and Remote Control, turns the eGrid on and off. When the eGrid is powered the symbol above the eHEPA button, as well as the eGrid Active light, will turn green. Pressing the eHEPA button once more will shut off the eGrid and turn off the indicator light.

VI. Operation Guidelines

6.4 Source Capture System Controls

 TIMER button, on the Control Panel and Remote Control, is for operation of the timing clock. When this feature is in use the unit will automatically shut off after the set time expires. The system's default timing is 4 hours of operation.

To set the timer manually, press the TIMER button once for every hour you wish to run the machine (i.e. press TIMER once for 1-hour of run time, press TIMER twice for 2-hours of run time, press TIMER three times for 3-hours of run time, and press TIMER four times for 4-hours of run time).

If the TIMER button is pressed five (5) times, such that it passes through the complete timing schedule, it will run continuously until the unit is manually turned off.

- LIGHT button, on the Control Panel and Remote Control, turns the Hood LED Light on and off. When the LED Light is on the symbol above the button turns green. Pressing the LIGHT button once more will turn off the LED Light as well as the indicator light.
- eGrid Active indicator light, on the Control Panel, indicates the status
 of the eHEPA® and eGrid system. When the eGrid Active indicator
 light is on, while the eHEPA button is on, the eGrid is functioning
 properly. If the eGrid Active indicator light is off, while the eHEPA
 button is on, it signals that the eGrid is malfunctioning and the unit
 requires service.



Fig. (12) - Control Panel Display

VII. Filter Replacement

7.1 Replacement Filter

The HealthyAir® Source Capture Air Purification System (HA-SCP-G6) utilizes the **HealthyAir® Integrated Filter Module (HA-IFM-1111)**.

Note that, only manufacturer supplied HealthyAir® Replacement Filters are compatible with HealthyAir® Source Capture Systems. No other replacement filters are to be used with this unit. The improper use of non-manufacturer supplied filters will void any potential warranty claim.

7.2 Filter Change

When the unit has been in operation for 400-hours, the Filter Change indicator light, on the Control Panel, will begin to flash indicating that the filters must be replaced as follows:

Note: Depending on usage and contaminates in the environment, the filter may need to be replaced before the 400-hour default cycle expires.

- 7.2.1 Turn the Power Off and unplug the Power Cord from the Power Socket.
- 7.2.2 Remove the Access Door by unscrewing the two (2) Thumb Screws, as shown in shown in Fig. 13.

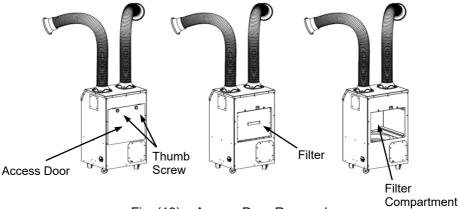


Fig. (13) – Access Door Removal

VII. Filter Replacement

7.2 Filter Change

7.2.3 Remove the used Integrated Filter Module.

Caution: The HV Contact Spring may store a slight charge even after the unit is powered off. Avoid direct contact with the HV Contact Spring.

- 7.2.4 Install a new Integrated Filter Module (HA-IFM-1111) into the Filter Compartment, as shown in Fig. 14. Ensure that the plastic wrap is removed prior to installing the replacement filter.
- 7.2.5 Reinstall the Access Door, ensuring that the Access Door is properly inserted back into its track. Once the Access Door is properly aligned and set in place, secure it by screwing in the Thumb Screws.

Note that, if the Access Door must be properly installed to engage the Safety Switch. If the Safety Switch is not engaged, the unit will not power on.

7.2.6 Plug the Power Cord back into the Power Socket and wall socket.

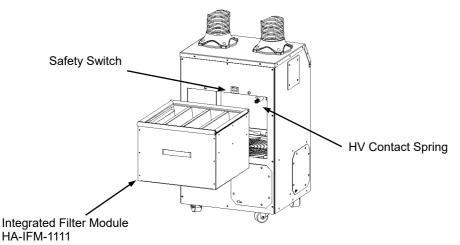


Fig. (14) – Replacement Filter Installation

VII. Filter Replacement

7.3 Filter Change Indicator Light Reset

Once the filter has been replaced and the unit is powered on, the Filter Change indicator light may continue to flash. To reset the filter change timer and deactivate the flashing light, go through the following reset procedure:

- 7.3.1 Unplug the Power Cord from the Power Socket, wait a couple seconds and plug the Power Cord back into the Power Socket.
- 7.3.2 Press and hold down the Power Button [\circlearrowleft] on the Control Panel (not the Remote Control) for five (5) seconds.
- 7.3.3 After five (5) seconds, release the Power Button. The filter change timer will reset to 400-hours, after which the Filter Change indicator light will shut off.

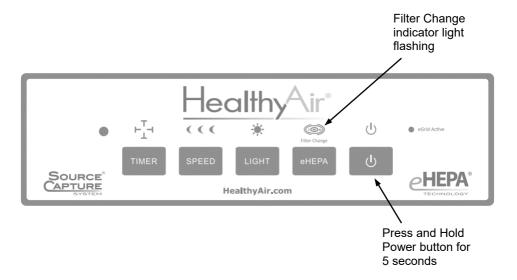


Fig. (15) - Filter Change Indicator Light Reset

VIII. Maintenance

Caution: The HV Contact Spring may store a slight charge even after the unit is powered off. Avoid direct contact with the HV Contact Spring.

8.1 Cleaning Filter Compartment

Visually inspect the interior of the Filter Compartment when the filter is removed from the unit during the filter replacement process. If debris has accumulated in the Filter Compartment, clean the interior of the unit as follows:

- 8.1.1 Turn the Power Off, unplug the Power Cord from the Power Socket, remove the Access Door, and remove the filter from the unit.
- 8.1.2 Vacuum and remove any debris that has accumulated in the filter compartment and adjacent accessible areas of the interior of the unit.
- 8.1.3 Properly replace the Access Door, as previously described herein.

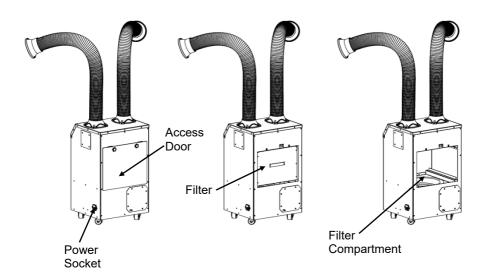


Fig. (16) - Cleaning Filter Compartment

The Basic Service Guide will cover most performance issues. If you continue to experience issues after referring to this list, please contact Healthy Air Inc.

9.1 System is Inoperable

If the unit fails to power on, the issue may be the result of one of the following causes. In some cases, the unit will require service by the manufacturer or a professionally licensed electrician.

Possible Cause	Solution
Blown Fuse	Replace the Fuse
Safety Switch not engaged	Properly close the Access Door
Safety Switch malfunction	Replace the Safety Switch
HV Board malfunction	Replace the HV Board
PCB Board delay function	Unplug and re-plug Power Cord

9.2 System Powers On but Unit is Inoperable

If the unit powers on but fails to operate properly, the issue may be the result of a faulty electrical board and will require service by the manufacturer or a professionally licensed electrician.

Possible Cause	Solution
PCB Board malfunction	Reconnect/Replace PCB Board

9.3 System Powers On but Fan is Inoperable

If the unit powers on but the fan fails to operate, the issue may be the result of a faulty motor and will require service by the manufacturer or a professionally licensed electrician.

Possible Cause	Solution
Fan/Motor malfunction	Replace the Fan/Motor
PCB Board malfunction	Replace the PCB Board

9.4 Fan Speed Cycle Error

If the unit does not properly cycle through all three (3) fan speed settings, or the unit shuts off when cycling through the fan speed settings, the issue may be the result of one of the following causes.

Contact the manufacturer for the Control Panel reset instructions. If that does not resolve the issue, the unit will require service by the manufacturer or a professionally licensed electrician.

Possible Cause	Solution
Control Panel program error	Control Panel reset procedure
Display Board malfunction	Replace Display Board

9.5 Extraction Hose Fails to Remain in Position

If the Extraction Hose assembly fails to remain in position, the issue may be the result of one of the following causes or may require replacement parts.

Possible Cause	Solution
Hose rigidity reduced	Rotate Hose clockwise
Loose Hose connection	Adjust Hose diameter for tight fit

9.6 Flex Hose Unravels

If the Flex Hose is lengthened, expanded or bent past its tolerance point, the hose may come apart and unravel. The issue may be the result of one of the following causes and may require replacement parts.

Possible Cause	Solution
Expanded past tolerance	Reconnect or replace Hose
Lengthened past tolerance	Reconnect or replace Hose
Bent past tolerance	Reconnect or replace Hose
Hose faulty	Replace Hose

9.7 LED Light Fails to Turn On

If the LED Light fails to turn on, the issue may be the result of one of the following causes and may require replacement parts.

Possible Cause	Solution
LED Cable is not connected	Reconnect LED Cable
LED Mount is faulty	Replace LED Cable
LED Bulb is burnt out	Replace LED Bulb

9.8 Remote Control is Inoperable

If the Remote Control fails to operate the unit, the issue may be the result of one of the following causes and may require replacement parts or service by the manufacturer or a professionally licensed electrician.

Possible Cause	Solution
Battery nearly exhausted	Replace batteries
Remote Control faulty	Replace Remote Control
Display Board fault	Replace Display Board

9.11 Reduced Airflow/Reduced Dust Collection Efficiency

If the fan/motor is properly functioning, but the unit exhibits reduced airflow and/or reduced particulate collection efficiency the issue may be the result of one of the following causes and may require filter replacement.

Possible Cause	Solution
Integrated Filter is fully loaded	Clean or Replace Integrated Filter
Flex Hose connection is loose	Secure Flex Hose to Inlet Port

9.12 Filter Change Indicator Light is Flashing

If the unit is properly functioning and the Filter Change indicator light is flashing, the default filter change timer has expired, and the filters should be replaced.

Possible Cause	Solution
Filter change cycle timer expired	Replace filters and reset timer

X.Electrical Wiring Schematic

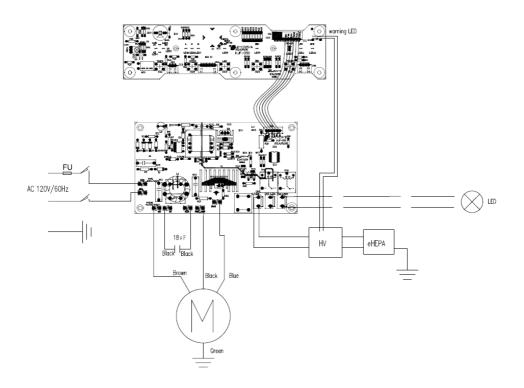


Fig. (17) – Electrical Wiring Schematic

Healthy Air Inc. 1-Year Warranty

Healthy Air Inc. only makes this 1-Year Warranty ("Warranty") to the original retail purchaser who submits the enclosed Warranty Registration Card within 10 days of purchase by email to Sales@HealthyAir.com.

This Warranty applies only to the repair or replacement of any manufactured or supplied part of this product which, upon inspection by Healthy Air Inc. authorized personnel, proves to have failed in normal use due to defects in material or workmanship.

The sole responsibility of Healthy Air Inc. under this Warranty is, in its sole discretion, to either repair or replace a duly registered product (or defective part thereof) with the same or a comparable model within a reasonable period of time, subject to the following exclusions, limitations, statutory rights and warranty claim procedures.

This Warranty is exclusive, and Healthy Air Inc. expressly disclaims all other or additional warranties, whether written or oral, expressed or implied, including, but not limited to, warranties of merchantability, workmanship, or fitness for a particulate purpose.

Retain proof of purchase and the original box and packing materials.

Exclusions to the Warranty

This Warranty does not apply, or is void, as to any product or part damaged by (1) accident, misuse, abuse, or lack of reasonable care or normal maintenance; (2) installation or operation under conditions other than those recommended by Healthy Air Inc.; (3) subjecting the product to any but the specified voltage; (4) servicing or disassembly by unauthorized personnel; (5) removing or defacing the serial number; or (6) modifying the original factory-assembled unit in any way.

This Warranty does not apply to shipping charges for product shipped to or from the manufacturer or designated distributor in connection with warranty claims nor does it apply to any damages that occur during such shipment.

This Warranty does not apply to installation, removal, reinstallation, and/or related expenses. This Warranty does not apply to replacement filters.

Healthy Air Inc. 1-Year Warranty Product Registration Form

Please complete the Product Registration Form and submit it to Healthy Air Inc. within ten (10) days of the original purchase, to validate 1-Year Limited Warranty.

Submit the completed form via email by sending a scanned image or photograph to Info@HealthyAir.com.

Note that, the Model Number and Serial Number are written on the sticker located at the bottom of the side panel of the unit.

Please contact us at (800) 259-2535 or visit www.HealthyAir.com for Customer Service and Orders.

Name:	
Business Name:	
Street Address:	
City, State, Zip:	
Phone Number:	
Email Address:	
Date of Purchase:	
Purchased From:	
Model Number:	
Serial Number:	